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NOTICE OF ALLOWANCE AND FEE(S) DUE

22850

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7590

06/25/2010

OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, L.L.P.

EXAMINER
HOFFBERG, ROBERT JOSEPH

ART UNIT

PAPER NUMBER

2835

DATE MAILED: 06/25/2010

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.

I0/578,782 03/20/2009 Yoshinori Katada 290293US40PCT 8720

TITLE OF INVENTION: EXPANSION TANK DEVICE, PROCESS FOR FABRICATING EXPANSION TANK DEVICE, AND LIQUID COOLING RADIATOR

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	09/27/2010

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

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						(Signature)
				.		(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	2	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/578,782	03/20/2009		Yoshinori Katada		290293US40PCT	8720
TITLE OF INVENTION RADIATOR	N: EXPANSION TANK	X DEVICE, PROCESS F	FOR FABRICATING EX	PANSION TANK I	DEVICE, AND LIQUID	COOLING
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	FEE TOTAL FEE(S) DU	JE DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	09/27/2010
EXAM	IINER	ART UNIT	CLASS-SUBCLASS]		
HOFFBERG, RC	OBERT JOSEPH	2835	361-679530	-		
CFR 1.363). Change of correspondence address (or Change of Correspondence Address form PTO/SB/122) attached. "Fee Address" indication (or "Fee Address" Indication form PTO/SB/47; Rev 03-02 or more recent) attached. Use of a Customer			2. For printing on the patent front page, list (1) the names of up to 3 registered patent attorneys or agents OR, alternatively, (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to 2 registered patent attorneys or agents. If no name is listed, no name will be printed. THE PATENT (print or type)			
recordation as set fort (A) NAME OF ASSIG	h in 37 CFR 3.11. Comp GNEE	oletion of this form is NO	T a substitute for filing an (B) RESIDENCE: (CIT:	assignment. Y and STATE OR CC	OUNTRY)	document has been filed for
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a. Applicant claim	tus (from status indicated as SMALL ENTITY statu	ıs. See 37 CFR 1.27.	☐ b. Applicant is no lon	nger claiming SMALI	L ENTITY status. See 37	CFR 1.27(g)(2).
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10/578,782	03/20/2009	Yoshinori Katada	290293US40PCT	8720	
22850 75	90 06/25/2010		EXAMINER		
OBLON, SPIVA	K, MCCLELLAND	HOFFBERG, ROBERT JOSEPH			
1940 DUKE STREET ALEXANDRIA, VA 22314			ART UNIT	PAPER NUMBER	
			2835		
			DATE MAILED: 06/25/2010		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 36 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 36 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

		[
	Application No.	Applicant(s)			
AL (1	10/578,782	KATADA ET AL.			
Notice of Allowability	Examiner	Art Unit			
	ROBERT J. HOFFBERG	2835			
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI	(OR REMAINS) CLOSED in this app or other appropriate communication IGHTS. This application is subject to	olication. If not included will be mailed in due course. THIS			
1. This communication is responsive to <u>5/9/06</u> .					
2. The allowed claim(s) is/are <u>1-33</u> .					
 3. Acknowledgment is made of a claim for foreign priority unanal	been received. been received in Application No				
International Bureau (PCT Rule 17.2(a)).					
* Certified copies not received:					
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the requirements			
4. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give					
5. X CORRECTED DRAWINGS (as "replacement sheets") must be submitted.					
(a) ☐ including changes required by the Notice of Draftspers		948) attached			
1) ☐ hereto or 2) ☐ to Paper No./Mail Date					
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date <u>see attached</u>.	s Amendment / Comment or in the C	office action of			
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in t					
DEPOSIT OF and/or INFORMATION about the depo attached Examiner's comment regarding REQUIREMENT					
Attachment(s) 1. ☑ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)	5.	(PTO-413),			
3. ☑ Information Disclosure Statements (PTO/SB/08),	Paper No./Mail Dat 7. ⊠ Examiner's Amendn	e cent/Comment			
Paper No./Mail Date	7. 🖂 Examiner's American	leni Comment			
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material		nt of Reasons for Allowance			
PART HARMAN	9.				
/ROBERT J HOFFBERG/ Examiner, Art Unit 2835					
6/8/10					

Art Unit: 2835

EXAMINER'S AMENDMENT

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

- 2. Authorization for this examiner's amendment was given in a telephone interview with Akihiro Yamazaki on Reg. No. 46,155.
- 3. Amend claims 1, 4, 5, 9, 10, 12-14, 22, 24, 25, 31, and 33 as follows:

Claim 1: An expansion tank device, comprising:

a tank installation base having a cooling liquid channel; and an expansion tank provided on an upper surface of the installation base,

wherein the tank installation base having has a communication hole for holding space above the upper surface thereof in communication with the cooling liquid channel, the expansion tank having has a tank main body including an upwardly bulging portion having an opening at a lower end thereof, and a bottom plate joined to a lower end of the tank main body for closing the lower-end opening of the bulging portion and joined to the upper surface of the tank installation base, the bottom plate of the expansion tank being is provided at a portion thereof corresponding to the communication hole with a through hole communicating with the communication hole of the tank installation base, and the

Art Unit: 2835

bottom plate being is provided with a baffle plate formed along the entire circumference of an inner peripheral edge thereof defining the through hole and slanting upwardly toward a central portion of the through hole.

Claim 4: An expansion tank device according to claim 2 wherein the upper and lower two base forming sheets are each made of aluminum, and are brazed with a <u>first</u> brazing material layer formed on at least one of a lower surface of the upper base forming sheet and an upper surface of the lower base forming sheet.

Claim 5: An expansion tank device according to claim 4 wherein the bottom plate is made of aluminum, and the bottom plate is brazed to the upper base forming sheet utilizing a <u>second</u> brazing material layer formed on at least one of a lower surface of the bottom plate and an upper surface of the upper base forming sheet.

Claim 9: A process for fabricating [[an]] the expansion tank device according to claim 1, the process including the steps of:

preparing a lower base forming metal sheet having a downwardly bulging cooling liquid channel and an upper base forming metal sheet having a communication hole formed therethrough[[,]];

Application/Control Number: 10/578,782

Art Unit: 2835

preparing [[a]] the tank main body of metal including [[an]] the upwardly bulging portion having [[an]] the opening at [[a]] the lower end thereof and [[a]] the bottom plate of metal for closing the lower-end opening of the bulging portion of the tank main body[[,]];

Page 4

forming [[a]] the through hole in the bottom plate and forming [[a]] the baffle plate on the bottom plate along the entire circumference of [[an]] the inner peripheral edge thereof defining the through hole, the baffle plate slanting upwardly toward [[a]] the central portion of the through hole[[,]];

superposing the upper base forming sheet on the lower base forming sheet with the communication hole opposed to the cooling liquid channel[[,]]:

placing the bottom plate on the upper base forming sheet with the communication hole included in the through hole and placing the tank main body on the bottom plate with the baffle plate positioned inside the upwardly bulging portion[[,]]; and

brazing the upper and lower base forming sheets to each other, the base plate to the upper base forming sheet and the tank main body to the bottom plate at the same time.

Claim 10: A process for fabricating an expansion tank device according to claim 9 which comprises making the upper and lower base forming sheets, the bottom plate and the tank main body from aluminum, forming a <u>first</u> blazing material layer on at least one of a lower surface of the upper base forming sheet

Art Unit: 2835

and an upper surface of the lower base forming sheet, forming a <u>second</u> blazing material layer on at least one of a lower surface of the tank main body and an upper surface of the bottom plate, forming a <u>third</u> blazing material layer on at least one of a lower surface of the bottom plate and an upper surface of the upper base forming sheet, and brazing the upper and lower base forming sheets to each other, the base plate to the upper base forming sheet and the tank main body to the bottom plate using [[these]] the <u>first</u>, <u>second and third</u> brazing material layers.

Claim 12: A liquid cooling radiator according to claim 11 wherein the baffle plate has an upper end defining an opening, and wherein when the expansion tank device is rotated 90 degree to a vertical position, the cooling liquid is enclosed in the cooling liquid channel and the circulating channel in an amount permitting the cooling liquid to fill the cooling liquid channel and the circulating channel[[,,]] with [[the]] a liquid level of the cooling liquid inside the bulging portion of the expansion tank positioned above [[an]] the opening defined by an upper end of the baffle plate, on the tank bottom plate, when the expansion tank device is in a vertical position, the amount of the cooling liquid further permitting the cooling liquid and when the expansion tank device is rotated 180 degree to an upside down position, the cooling liquid is enclosed in the cooling liquid channel and the circulating channel in the amount permitting the cooling liquid to fill the cooling liquid channel and the circulating channel and the circulating channel [[,,]] with the

liquid level inside the bulging portion of the expansion tank positioned above the opening defined by of the baffle plate upper end, when the expansion tank device is turned upside down.

Claim 13: A liquid cooling radiator according to claim 11 wherein the heat receiving unit comprises a heat receiving unit main body made from two highly heat-conductive sheets joined as superposed on each other and provided with a second cooling liquid channel having opposite-end openings between the two heat-conductive sheets, and a heat transfer member made from a highly heat-conductive material and provided inside the second cooling liquid channel of the unit main body, the unit main body having an outer surface providing a heat receiving portion thermally in contact with a heat generating body.

Claim 14: A liquid cooling radiator according to claim 13 wherein the heat transfer member comprises a flat tube having a plurality of borelike passageways formed in parallel and extending longitudinally of the <u>second</u> cooling liquid channel of the unit main body.

Claim 22: A liquid cooling radiator, comprising:

a base plate composed of comprising two metal sheets joined as superposed on each other and provided with a heat receiving unit, the heat receiving unit having a cooling liquid channel, the [[an]] expansion tank device

Application/Control Number: 10/578,782

Art Unit: 2835

according to claim 1 and a cooling liquid circulating channel connecting the channel of the heat receiving unit to the channel of the expansion tank device, the tank installation base of the expansion tank device comprising the two metal sheets.

Page 7

Claim 24: A liquid cooling radiator according to claim 22 wherein the heat receiving unit comprises a heat receiving unit main body made from the two metal sheets and provided with a cooling liquid channel having opposite-end openings between the two metal sheets, and a heat transfer member made from a highly heat-conductive material and provided inside the cooling liquid channel of the unit main body, the unit main body having an outer surface providing a heat receiving portion thermally in contact with a heat generating body.

Claim 25: A liquid cooling radiator according to claim 24 wherein the heat transfer member comprises a flat tube having a plurality of borelike passageways formed in parallel and extending longitudinally of the cooling liquid channel of the unit main body.

Claim 31: A liquid cooling radiator according to claim 24 wherein the heat transfer member comprises a corrugated fin having crest portions and furrow portions which extend longitudinally of the cooling liquid channel of the unit main

Art Unit: 2835

body, and connecting portions interconnecting the crest portions and the furrow portions respectively.

Claim 33: A notebook personal computer comprising a main body having a keyboard, and a display unit openably attached to the main body, the main body including a housing having disposed therein [[a]] the liquid cooling radiator according to claim 11.

- 4. The following changes to the drawings have been approved by the examiner and agreed upon by applicant: figure 11 to include "each of the two metal sheets comprises an aluminum brazing sheets" (claim 30) and a keyboard, a display unit, and a housing (claim 33). In order to avoid abandonment of the application, applicant must make these above agreed upon drawing changes.
- 5. Amend the Specification as follows:
 - a. page 7, line 11, change "blazing" to -brazing- -;
 - b. page 7, line 14, change "blazing" to -brazing- -;
 - c. page 7, line 16, change "blazing" to --brazing--; and
 - d. page 27, line 7, change "tank 8" to --tank 18--.

Art Unit: 2835

REASONS FOR ALLOWANCE

- 6. The claims 1-33 are allowable over the prior art of record for at least the reason that the prior art fails to teach or suggest a structure as in claim 1, comprising a tank installation base having a cooling liquid channel and an expansion tank provided on an upper surface of the installation base, the tank installation base having a communication hole for holding space above the upper surface thereof in communication with the cooling liquid channel, the expansion tank having a tank main body including an upwardly bulging portion having an opening at a lower end thereof, and a bottom plate joined to a lower end of the tank main body for closing the lower-end opening of the bulging portion and joined to the upper surface of the tank installation base, the bottom plate of the expansion tank being provided at a portion thereof corresponding to the communication hole with a through hole communicating with the communication hole of the tank installation base, the bottom plate being provided with a baffle plate formed along the entire circumference of an inner peripheral edge thereof defining the through hole and slanting upwardly toward a central portion of the through hole. The aforementioned limitations in combination with all remaining limitations of the respective claims are believed to render said independent claims 1 and all claims dependent therefrom patentable over art of record. Claims 9, 11, 22, and 33 incorporate the limitations of claim 1.
- 7. The closest references to the present invention are believed to be as follows: US 6,947,282 and WO 03/028422 (US 6,757,169 English language equivalent claiming priority to WO/03/028422) discloses expansion tanks with an air lock, the expansion

Art Unit: 2835

tank being able to be rotated without the air from entering into the liquid flow therethrough. These above listed references all lack the specific structure and arrangement in claim 1.

- 8. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."
- 9. None of the cited references, either taken alone or in combination is believed to render the present invention unpatentable as claimed.

Conclusion

- 10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. US 2,064,141, 6,587,336, 6,661,658, 6,795,312, 6,942,019, JP 2003-7944 disclose features of the claimed invention. References US 7,417,857, 2009/0050301, and JP 2005-26498, 2007-200957 disclose features of the claimed invention, but are not prior art.
- 11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Robert J. Hoffberg whose telephone number is (571) 272-2761. The examiner can normally be reached on 8:30 AM 4:30 PM Mon Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jayprakash Gandhi can be reached on (571) 272-3740. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 2835

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

RJH 6/8/10

/ROBERT J HOFFBERG/ Examiner, Art Unit 2835

/Jayprakash N Gandhi/

Supervisory Patent Examiner, Art Unit 2835